



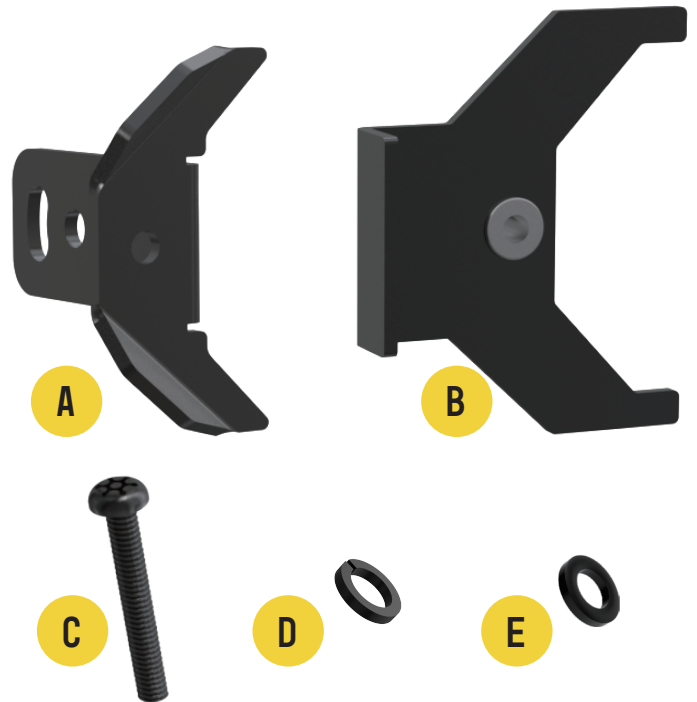
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FORD F-150 STX 2024 GRILLE  
BRACKET FOR CONCEPT POD MINI



## PART LIST

- A: 8x Front Plates
- B: 8x Back Plates
- C: 8x M4 Torx Head Screws
- D: 8x M4 Lock Washer
- E: 8x M4 Flat Washer



## REQUIRED TOOLS

- Security Torx L-Key(Included)
- M5 HexWrench(Not Included)



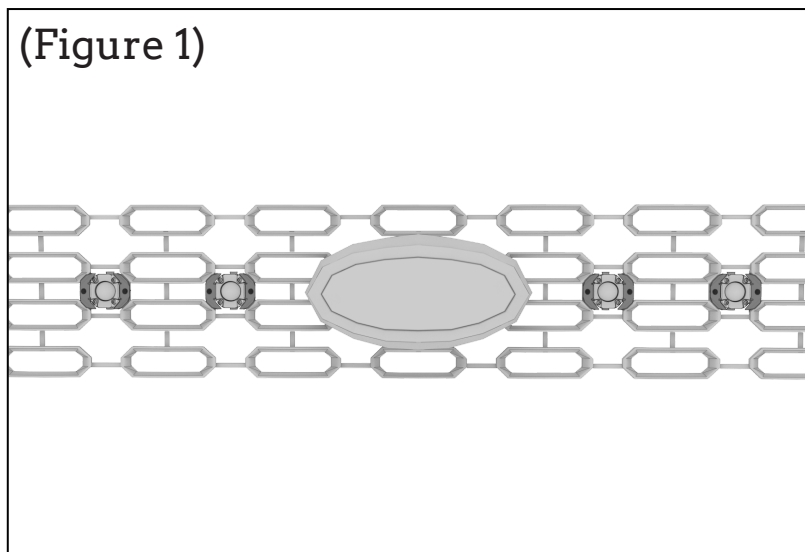
## TECH NOTES

- No cutting or drilling is required for Concept Grille™ lights installation.
- Approximate install time: 20 minutes (not including harness installation)



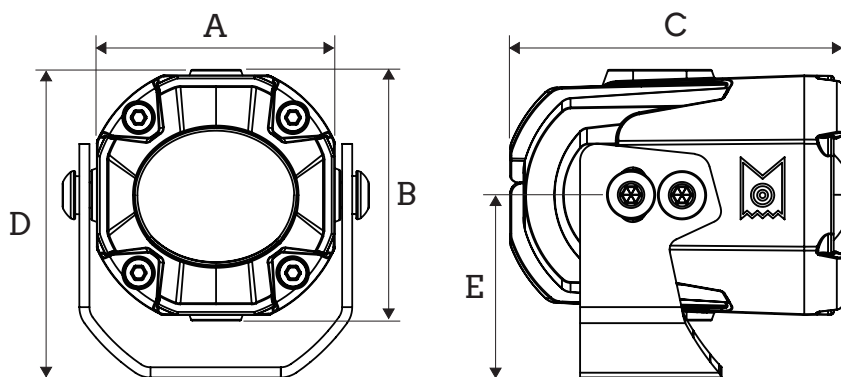
## STEP 1 – PLAN THE INSTALL

Unbox the grille brackets and lay out all of the components. Determine where you want to install the lights on the grille. The bracket installation location can refer to Figure 1.



## NOTES:

This bracket model fix to concept pod mini. one bracket kit can install to 4 lights.



A: 2"    B: 2"    C: 2- $\frac{1}{2}$ "

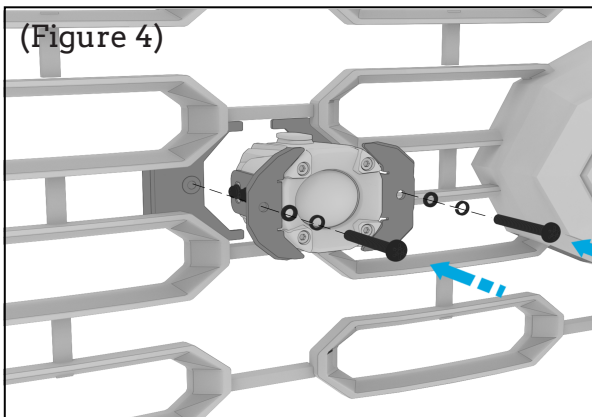
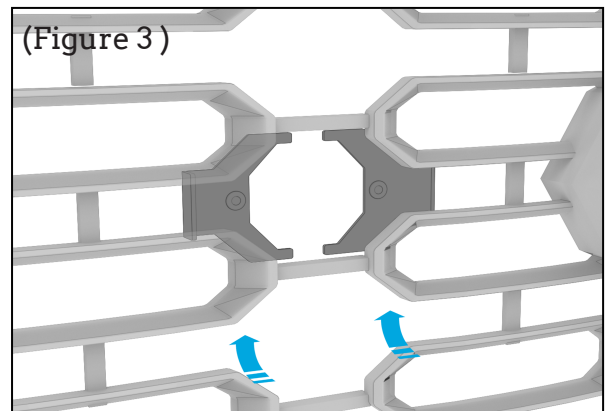
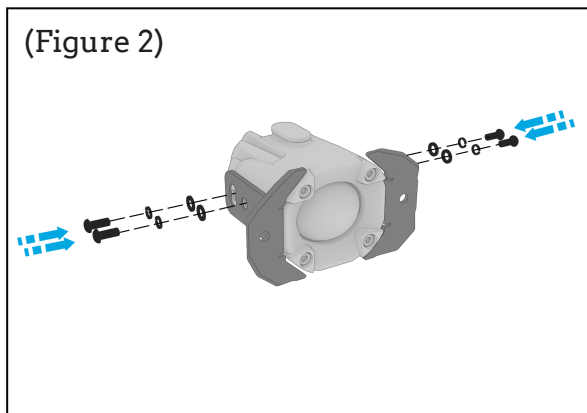
D: 2- $\frac{3}{8}$ "    E: 1- $\frac{1}{2}$ "

(Concept Pod Mini, SKU #4114D sold separately)



## STEP 2 – INSTALL THE GRILLE BRACKET + LIGHT

1. Mount the front plates with four(4) M5 hex screws. (Figure 2)
2. Put the back plate at the back of the grille. (Figure 3)
3. Mount the lights to the back plates with two(2) torx head screws. (Figure 4)



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